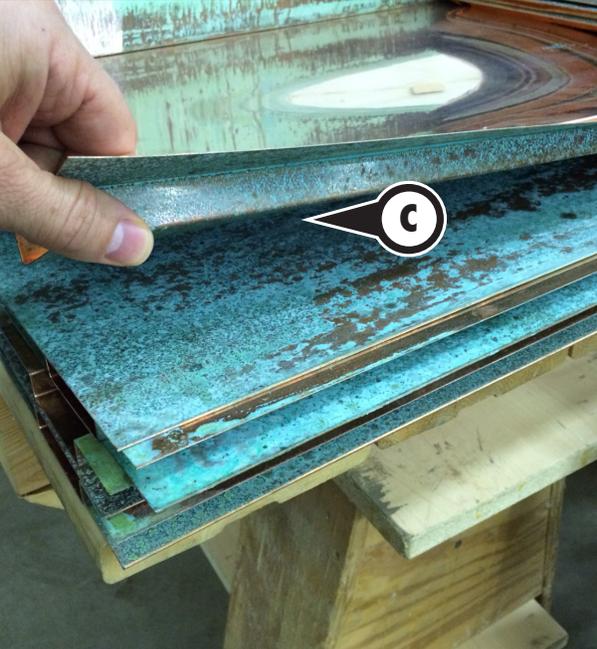


Minneapolis Sheet Metal Contractor of the Year

How to age copper to blend in with existing copper by creating a patina



Patina on copper....

Our client was replacing his cedar roof on his home in Woodland, a small city on the southern edge of Lake Minnetonka, Minnesota. The problem, he couldn't find anyone able to deal with his copperwork. Specifically, he wanted to replace a number of worn out cedar shingle siding areas around his home with copper that looked old. After interviewing a number of roofing and sheet metal contractors he found us through a local high-end builder for which we frequently work. We used a proprietary system to patina new copper sheets to create the look he desired. The outcome was exactly what he wanted.

- A** Old cedar shingle siding
- B** New copper, aged to look old
- C** Copper in the Kuhl Shop, before installation